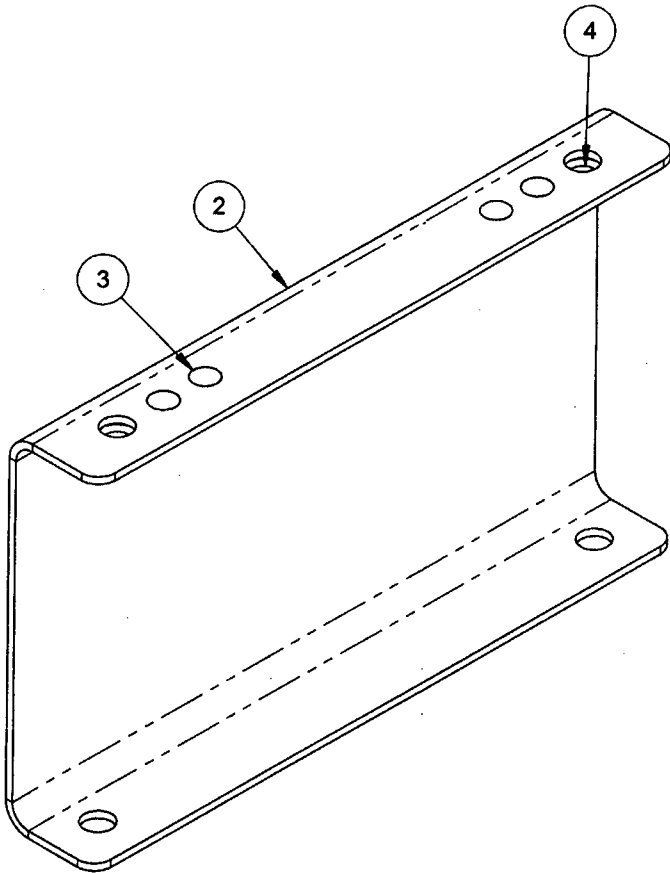


ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4560-041	CHANNEL ASSEMBLY
2	1	D4560-1	CHANNEL
3	4	MS20426AD3	RIVET
4	2	MS21062-3	ANCHOR NUT



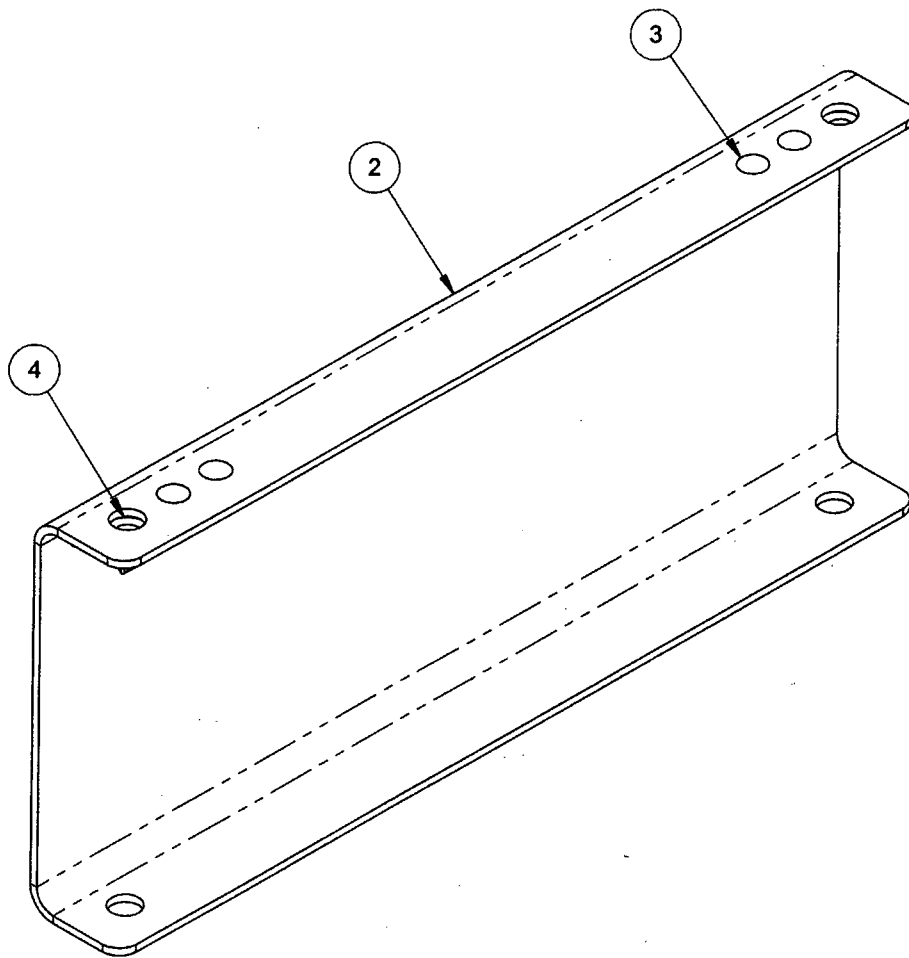
D4560-041 CHANNEL ASSEMBLY

RELEASED
2012-12-19

NOTES:
 1) MATERIAL: N/A
 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 PRIME AND PAINT PER AIRCRAFT MAINTENANCE MANUAL
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 7) WEIGHT: 0.09 lbs






A	NEW ISSUE	BY	11.12.14
REV.	DESCRIPTION	BY	DATE
DESIGN	AS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AS		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	N/A	D4560	SHEET 1 OF 9
APPROVED	SH	TITLE	SCALE
DE APPR.	SH	CHANNEL	NTS
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ITEM NO.	QTY. -043	PART NUMBER	DESCRIPTION
1	X	D4560-043	CHANNEL ASSEMBLY
2	1	D4560-3	CHANNEL
3	4	MS20426AD3	RIVET
4	2	MS21062-3	ANCHOR NUT

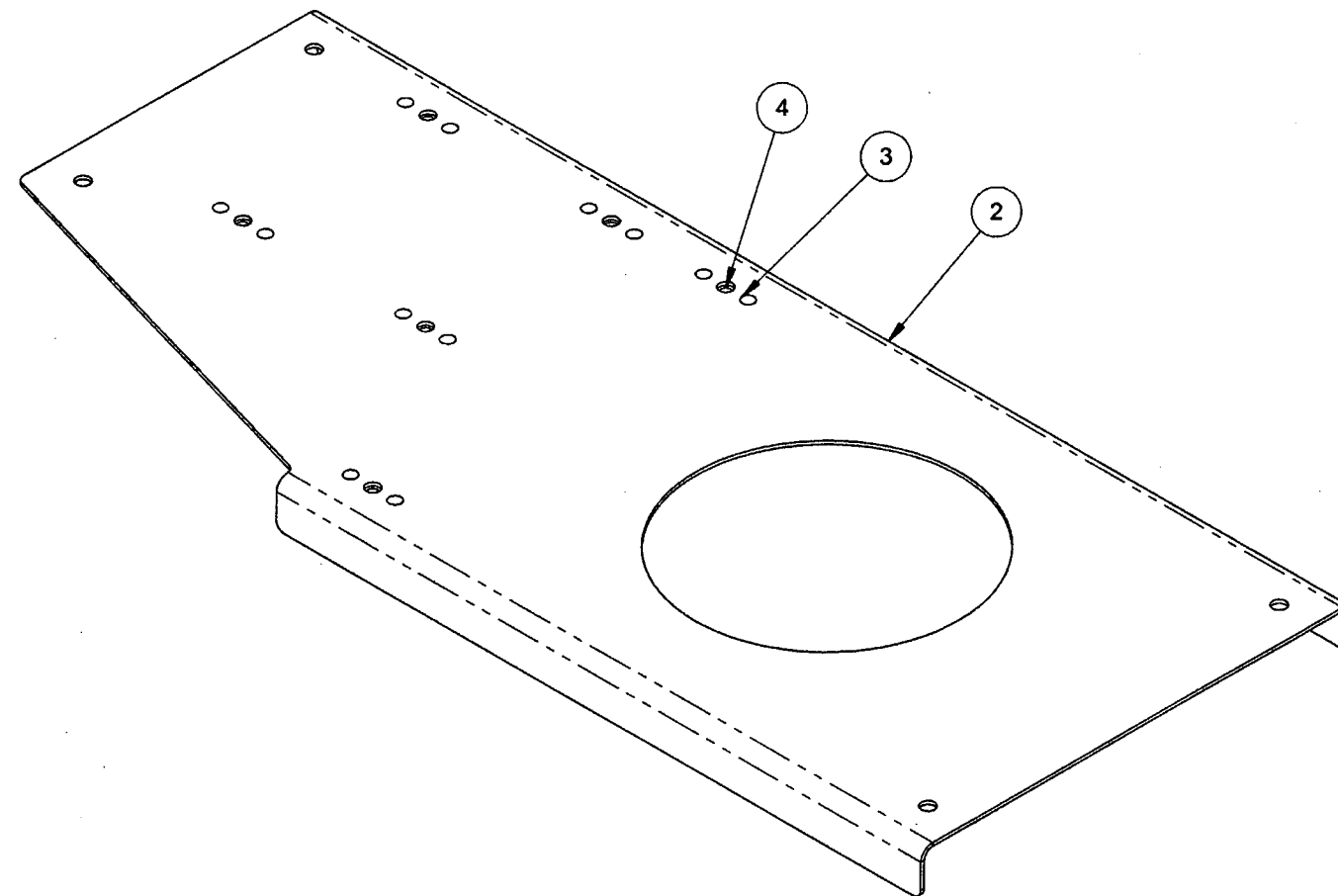


D4560-043 CHANNEL ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME AND PAINT PER AIRCRAFT MAINTENANCE MANUAL
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.12 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	D4560	SHEET 2 OF 9
APPROVED		TITLE	SCALE
DE APPR.		CHANNEL	NTS
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ITEM NO.	QTY. -045	PART NUMBER	DESCRIPTION
1	X	D4560-045	CHANNEL ASSEMBLY
2	1	D4560-5	CHANNEL
3	12	MS20426AD3	RIVET
4	6	MS21060-3	ANCHOR NUT



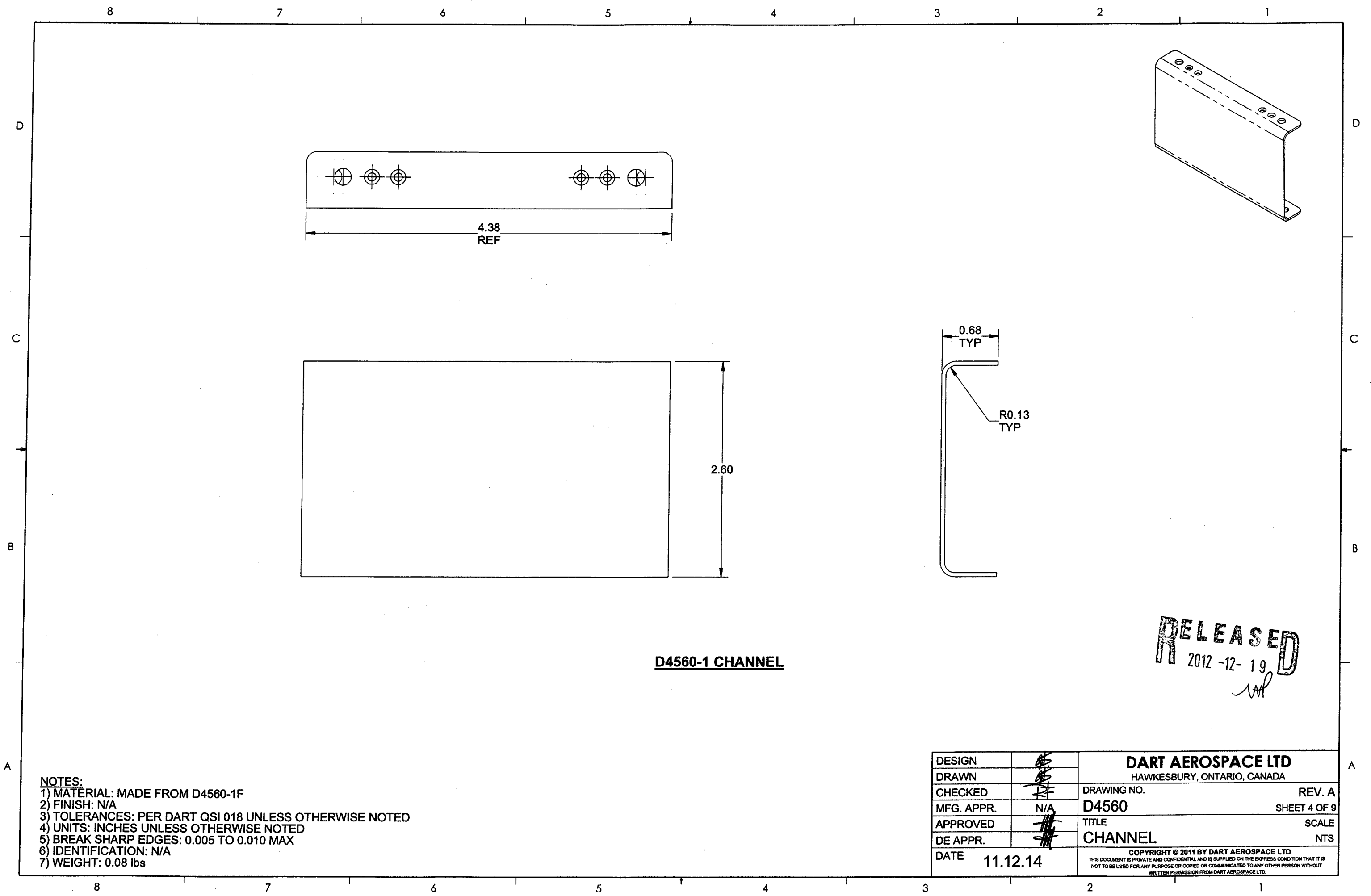
D4560-045 CHANNEL ASSEMBLY

RELEASED
2012-12-19
mf

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME AND PAINT PER AIRCRAFT MAINTENANCE MANUAL
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.51 lbs

DESIGN	<i>AS</i>	DART AEROSPACE LTD	
DRAWN	<i>AS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>RF</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	D4560	SHEET 3 OF 9
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	CHANNEL	NTS
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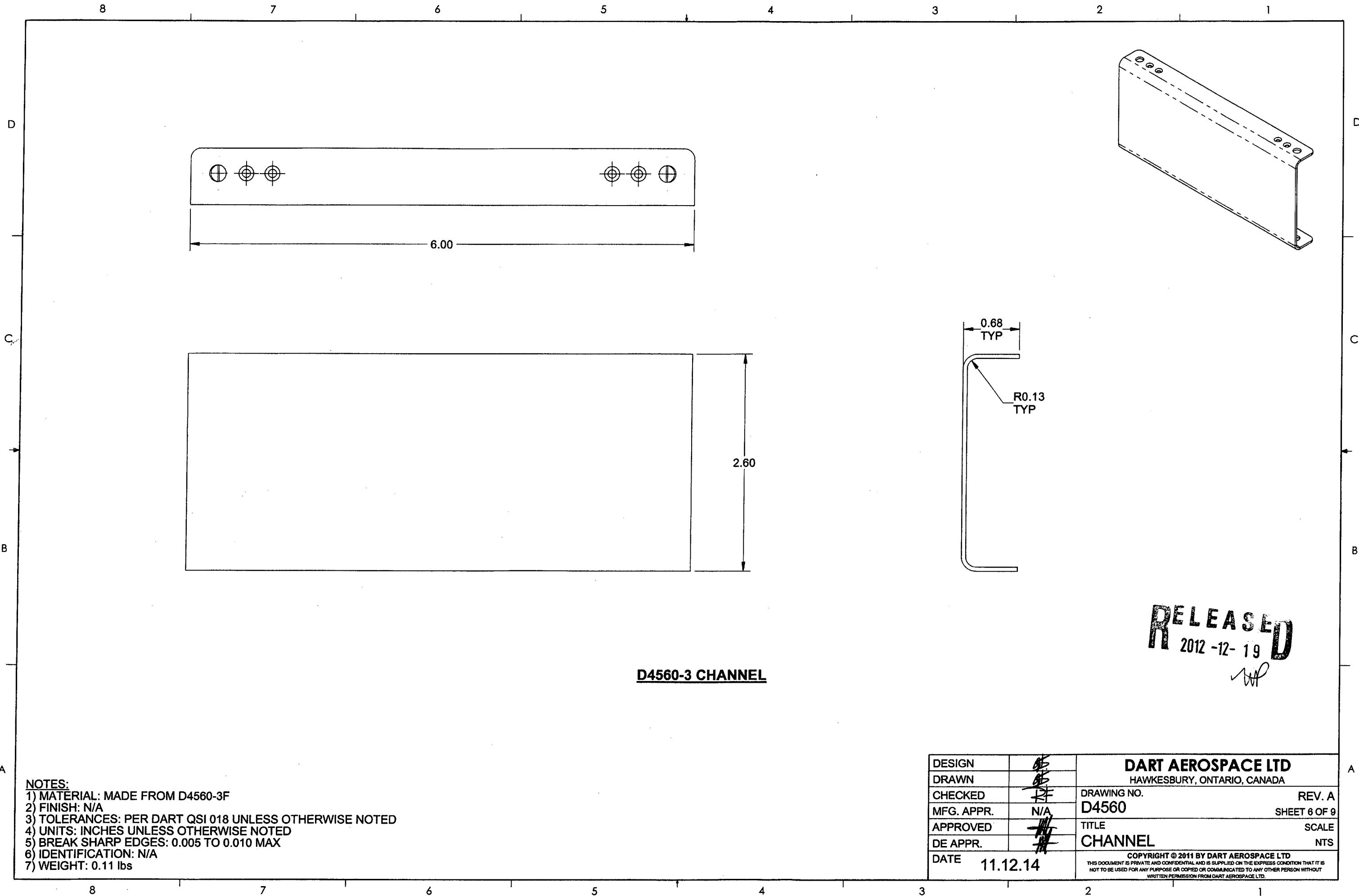


D4560-1 CHANNEL

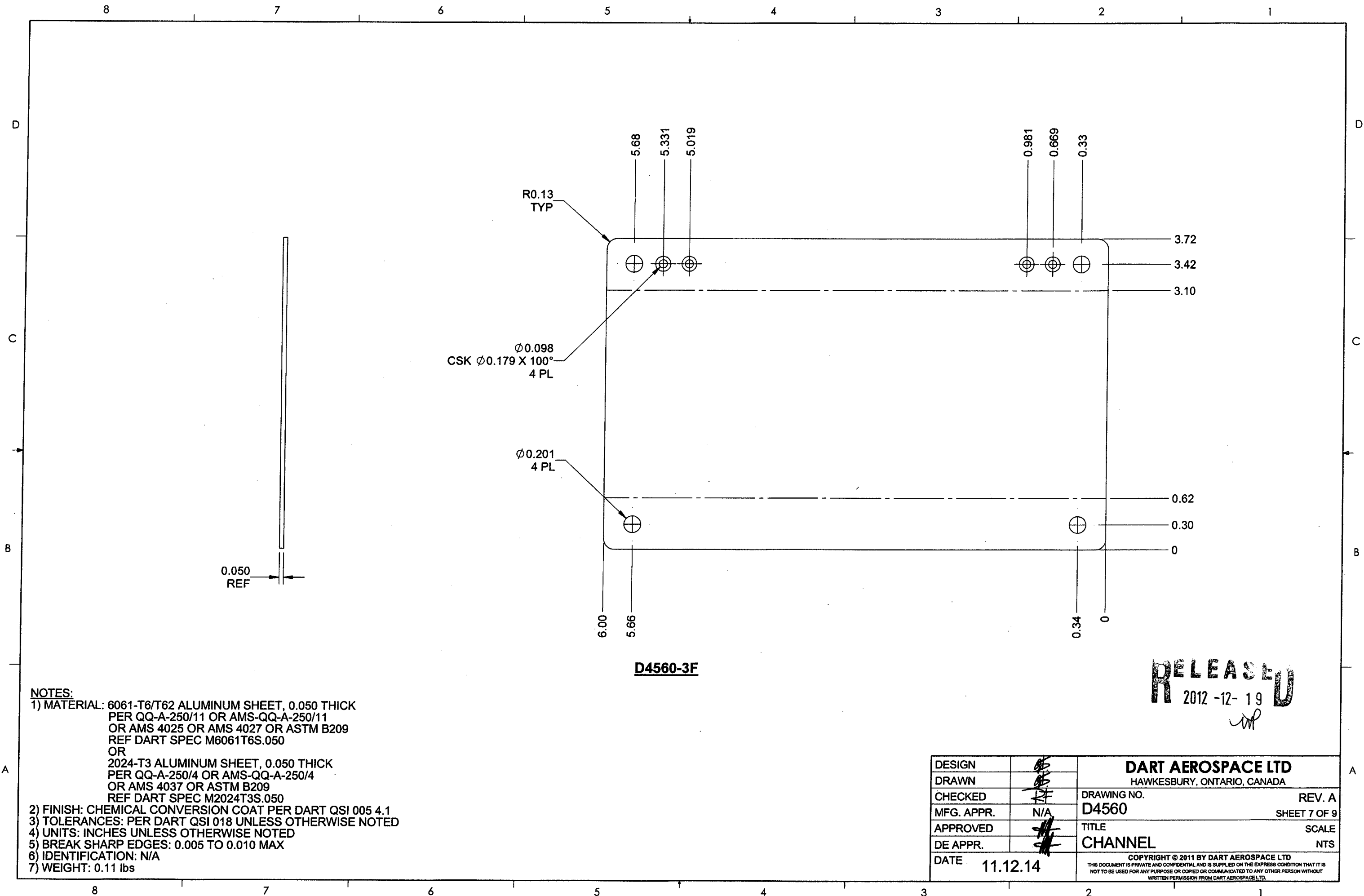
RELEASED
2012-12-19
MP

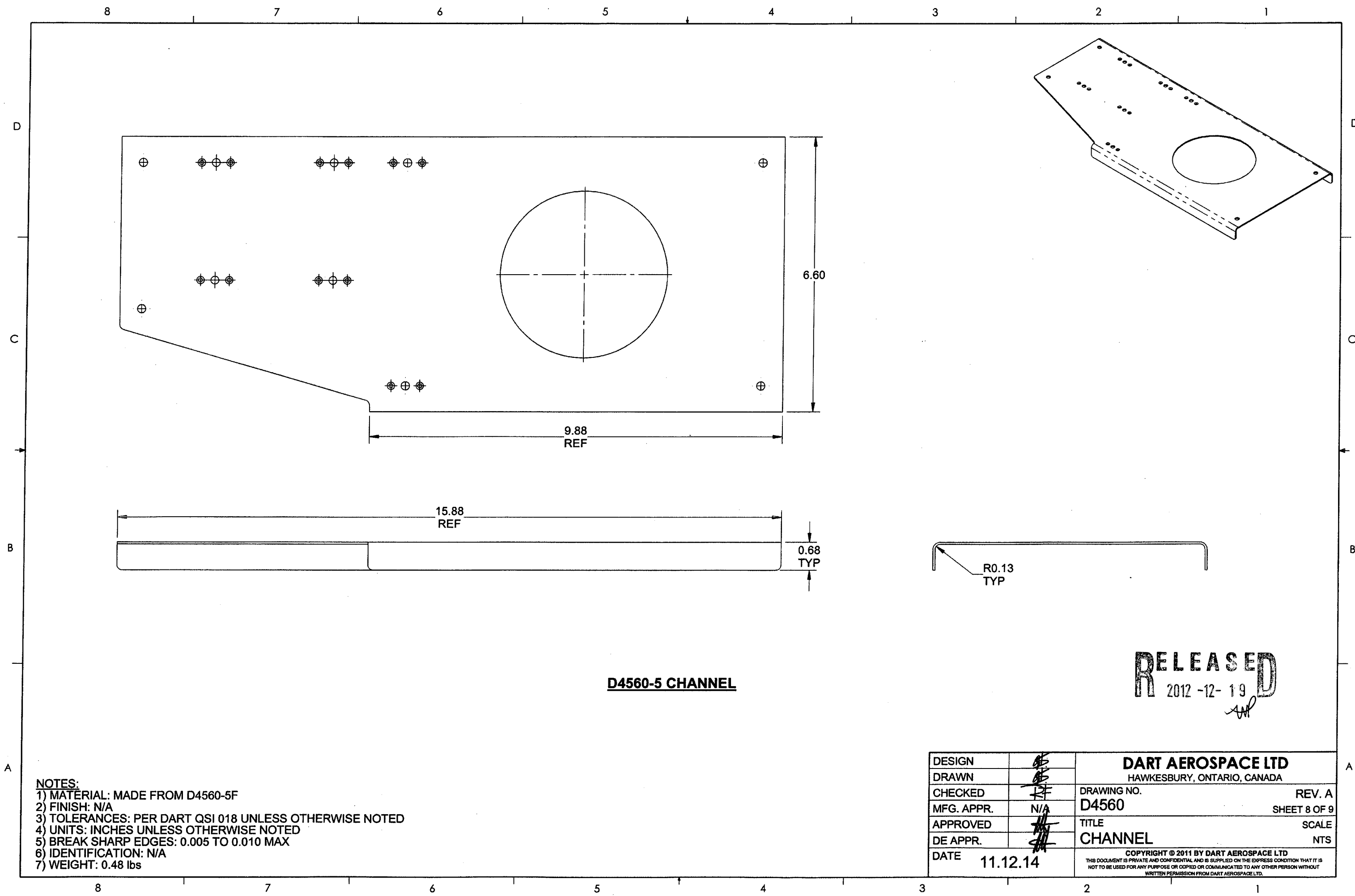
NOTES:
1) MATERIAL: MADE FROM D4560-1F
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.08 lbs

DESIGN	<i>JS</i>	DART AEROSPACE LTD	
DRAWN	<i>JS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>RF</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	D4560	SHEET 4 OF 9
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	CHANNEL	NTS
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NOTES:
1) MATERIAL: MADE FROM D4560-3F
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.11 lbs



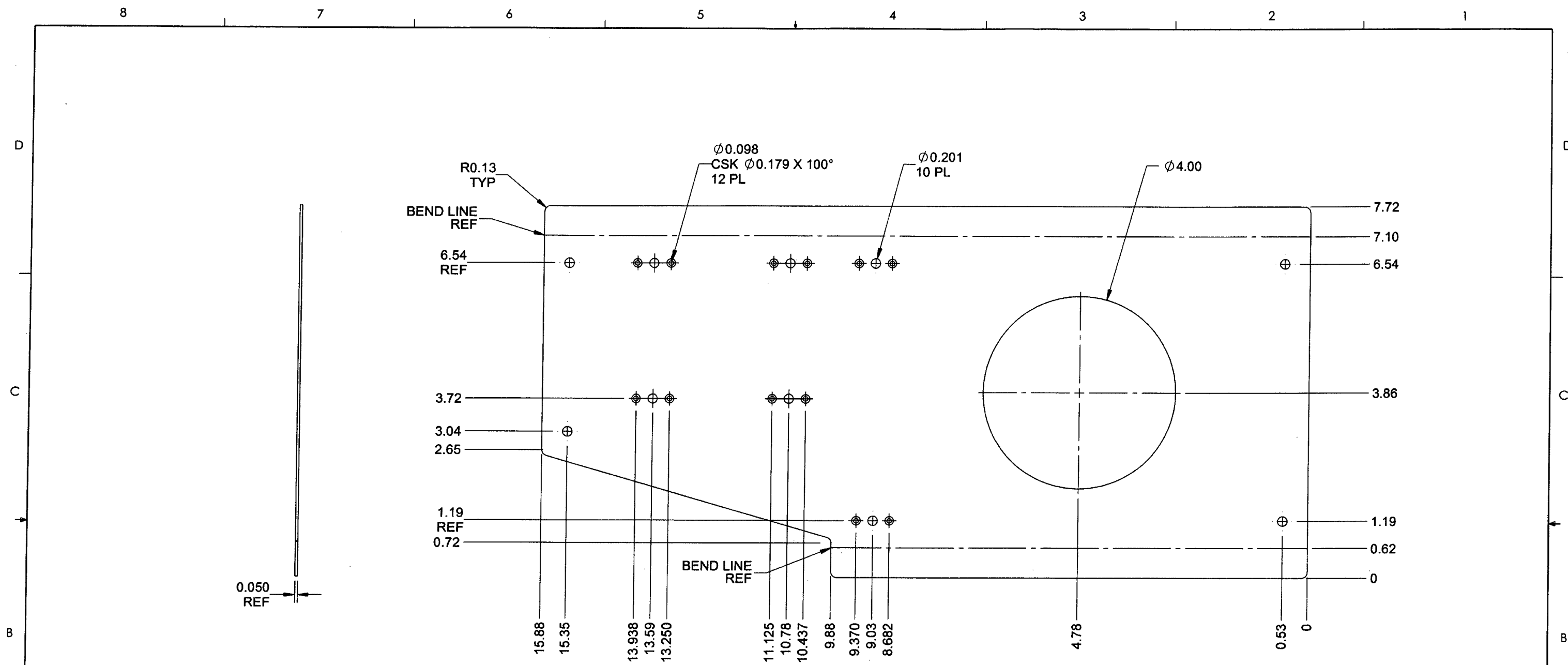


D4560-5 CHANNEL

RELEASED
2012-12-19
SW

- NOTES:**
- 1) MATERIAL: MADE FROM D4560-5F
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.48 lbs

DESIGN	<i>AS</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>AS</i>		
CHECKED	<i>RF</i>	DRAWING NO. D4560	REV. A
MFG. APPR.	N/A	SHEET 8 OF 9	
APPROVED	<i>SW</i>	TITLE CHANNEL	SCALE NTS
DE APPR.	<i>SW</i>	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	11.12.14		



D4560-5F

NOTES:
 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.050 THICK
 PER QQ-A-250/11 OR AMS-QQ-A-250/11
 OR AMS 4025 OR AMS 4027 OR ASTM B209
 REF DART SPEC M6061T6S.050
 OR
 2024-T3 ALUMINUM SHEET, 0.050 THICK
 PER QQ-A-250/4 OR AMS-QQ-A-250/4
 OR AMS 4037 OR ASTM B209
 REF DART SPEC M2024T3S.050
 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.48 lbs

RELEASED
 2012-12-19
WAP

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	D4560	SHEET 9 OF 9
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	CHANNEL	NTS
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